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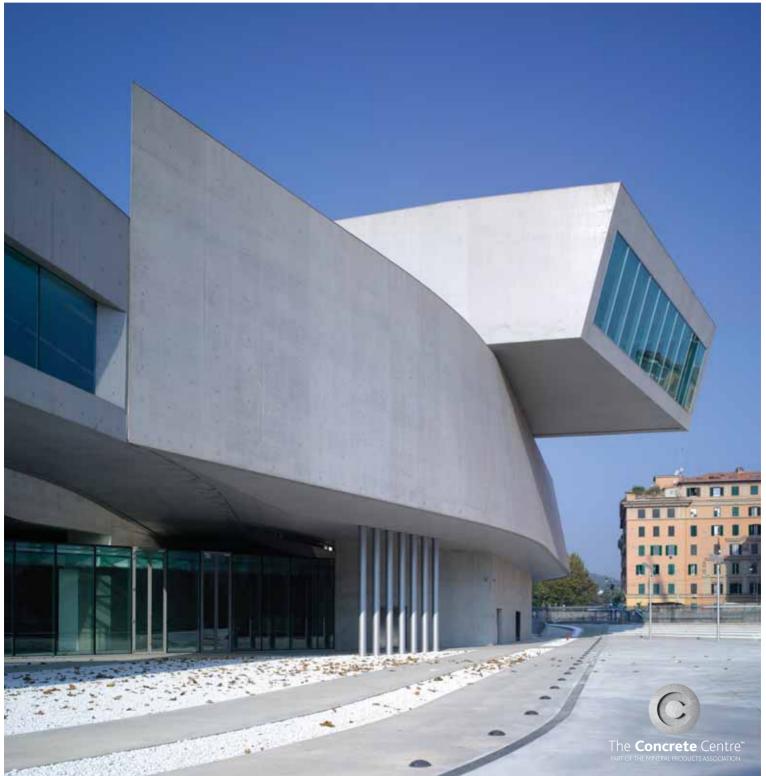


Maxxi Museum

Zaha Hadid Architects' new art museum in Rome appeals with swooping curves and lots of natural light

Visual display Terry Pawson Architects' new arts centre in Carlow uses concrete and glass to express a quiet confidence

Raising standards Rivington Street Studio's Tomlinson Centre makes the most of concrete's flexibility in adapting to its surroundings



Welcome

News round-up

Concrete chameleon



One of the design and aesthetic benefits of concrete is its ability to transform itself into different persona. It can be monumental like the new Maxxi Museum in Rome with its fluid canyons that majestically sweep with heroic resonance. Or it can provide a building of subtle restraint and quiet confidence such as with Visual arts

centre in Carlow, Ireland. In addition concrete can reflect the purpose of the building. With the Mountbatten Building at the University of Southampton, the concrete design is robust and rational. Its drama reflects the scientific research being carried out within. Similarly concrete can capture the atmosphere and feel of a place as with the Joseph Chamberlain College, Birmingham, which brings the sense of Oxbridge calm to the chaos of the inner city

However, concrete is not just about looks. It offers function as well as form. The Tomlinson Centre in Hackney, London, makes full use of concrete's inherent stiffness, fire resistance, thermal mass and flexible profile Meanwhile in Winchester, the concrete transformation of a tired 1960s office into one of the UK's most energyefficient office buildings offers a blueprint for the reuse and renewal of our office building stock.

More than any other construction material, concrete provides almost limitless design opportunities and visual possibilities that are fully backed up by an unrivalled range of inherent performance benefits

Guy Thompson Head of architecture & housing, The Concrete Centre www.concretecentre.com/cq

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On the cover: Maxxi photo by Richard Bryant/Arcaid



The Concrete Centre is part of the Mineral Products Association, the trade association for the aggregates ntial materials asphalt, cement, concrete, lime, mortar and silica

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CIRIA retracts incorrect CO₂ figures for concrete

The Concrete Centre has welcomed the recognition by CIRIA that its stated figure for the embodied CO_2 of concrete as 4000kg per tonne is incorrect. According to the Concrete Industry Sustainability Performance Report, the embodied CO₂ of typical concrete is 95kg per tonne. The admission by CIRIA follows erroneous figures published in September's Evolution magazine.

The Centre believes that there is a misconception about the environmental impact of concrete and welcome moves by CIRIA to set the record straight. There is a need, not only for correct reporting of concrete's

actual embodied CO2, but also for full recognition of the material's ability to considerably reduce the ongoing operational \dot{CO}_2 of buildings, which accounts for 47% of total UK emissions.

The embodied CO₂ of concrete can be slightly higher than other building materials, but in reality the difference is small. Over the whole life of building, concrete and masonry solutions provide significant CO_2 savings, due to unrivalled high levels of thermal mass that reduce heating and airconditioning requirements.

The Concrete Industry Sustainability Performance Report can be downloaded from www.sustainableconcrete.org.uk

Haworth Tompkins reveals National Theatre revamp details

Haworth Tompkins has revealed details of its masterplan for the renovation and extension of Denys Lasdun's grade II* listed National Theatre building on London's South Bank. The practice, which was appointed to develop the theatre's

design strategy in December 2008, has now written a conservation management plan for the building and begun consultation with local residents groups on the first stage of its masterplan.

The $\pounds 50$ million first phase will improve the transparency of the building and will see a new workshop and studio for scenery designers housed in an extension at the back of the building featuring a glazed facade to allow the public to see into backstage production areas.

A service yard currently on the river bank side of the building will be moved to the back allowing the concrete facade to be



Phase 1 includes improving the entrance and creating studios.

redeveloped to make the building more open to the passing public.

The plan also includes moving the existing bookshop in the main entrance, adding a series of new cafés at ground floor level with outside seating and overhauling the Cottesloe Theatre.

Further design work will be completed by the beginning of next year and a planning application is expected to be submitted in the summer.



The Darwin Centre pod has a sprayed reinforced concrete shell.

Flood prevention guidance using concrete

Flooding is predicted to become a major problem due to the effects of increased urbanisation and the extreme rainfall patterns and rising sea levels resulting from climate change. Concrete and Flooding, a new guidance document published by The Concrete Centre, sets out the causes of flooding and how to prevent or reduce their impact. The threat of flooding is second

only to terrorism in the government's national risk register. Climate change, coastal erosion, continued urban

expansion and overloaded sewerage and drainage systems will increase that threat.

Concrete retaining walls, sea and river defences, and flood barriers can all provide a high level of flood protection that, once installed, offer long-term performance with minimum maintenance. In addition to protection, concrete offers solutions for effective flood management. Sustainable drainage systems (SUDS) aim to mimic the natural drainage of a site in order to reduce the impact of urban development. Both



Cocoon wins top award

The spectacular "cocoon" structure – an eight-storev concrete shell at the centre of the Natural History Museum's Darwin Centre Phase 2 – has been awarded Overall Winner at this vear's Concrete Society Awards.

Formed with a continuous sprayed reinforced concrete shell, typically 250mm thick, the 65mlong cocoon provides a home for 20 million of the Natural History Museum's plant and insect specimens and a working area for the research scientists. The pod, designed by CF Møller, also enables the public to interact with the scientists and the collections.

The Concrete Society's judging panel praised the structure, saving it will become "a benchmark for the production of extreme shapes in concrete".

It added: "The doubly curved surfaces could only have been achieved economically with sprayed in-situ concrete. The structure is individual and extremely demanding to design and construct. It is a striking but harmonious contrast to the 19th century original building." The project was covered in CQ Winter 2008, go to www.concretecentre.com/ca

pervious and permeable concrete solutions can be used, either combined or separately.

Where flooding is inevitable concrete offers a high level of resilience. It does not warp or rot and continues to offer structural integrity. This resilience minimises flood damage and, subsequently, the time taken for buildings to be dried out, repaired and made habitable again. To download Concrete and Flooding, go to www.concretecentre.com/ publications

Heavyweight Sustainable Housing: Materials and Design to meet the Code for **Sustainable Homes** December 8 **BRE**, Watford

One-day conference including case studies and site visit to developments meeting the higher levels of the Code for Sustainable Homes.

Design Tools and Techniques for **Concrete Buildings** December 15 Imperial College, London

One-day course on the design of building structures including development of initial sizes for concrete elements.

Masters of Concrete: Geoffrey Bawa's Concrete December 15 The Gallery, 70 Crowcross Street London

Evening lecture examining the concrete works of Geoffrey Bawa, one of the most influential architects of south east Asia and a principal force behind "tropical modernism".

Ecobuild March 2-4, 2010 **Earls Court, London**

The Concrete Centre will be exhibiting a range of exemplar energy and resource efficient concrete projects

www.concretecentre. com/events

Visual special effects

Terry Pawson Architects' new theatre and arts centre – the Visual – in Ireland is both contextual and conversational



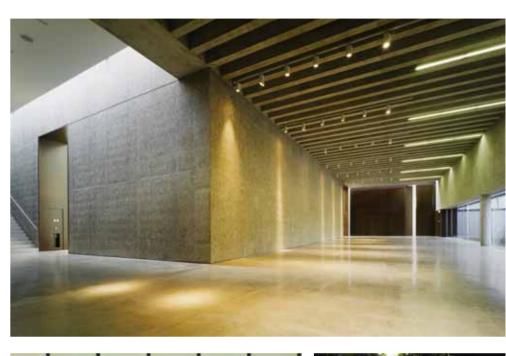
Clerestory windows bathe the main gallery in ethereal light. Left The entrance is defined by the opaque glass volumes of the galleries floating above it.

Designing a new contemporary arts centre for the grounds of a 19th century college, overlooked by a cathedral and located in an historic town centre, offers two choices: either go for a loud bold statement shouting iconic status that aims to put the location "on the map" or try for something more complementary and restrained that achieves the same aim with subtlety. With Visual – The National Centre for Contemporary Art & George Bernard Shaw Theatre -Terry Pawson Architects has successfully gone for the latter.

The new €18 million arts centre in Carlow provides a 350-seat performing arts theatre, four principal gallery spaces, including the largest gallery space in Ireland, plus a café bar and other facilities. These are placed within an assembly of concrete and glazed boxes.

And there is the trick of this architecture. For this is more than a simple assembly of boxes. Pawson has infused this simplicity with a deftness of touch and appreciation of location. The architecture is intuitive rather than attention-seeking. The different volumes of the spaces fully interrelate with each other. Externally, their placement allows the building to be viewed from all angles; internally, they provide a clear procession through the galleries and to the theatre. The concrete structure supports a volume of translucent glass that wraps around the entire building. The soft opaqueness of the glass facade gives the building an ephemeral feel, particularly when illuminated from within at night and with the internal filtering of light during the day. The play of external and internal light means that the building takes on different personalities. Internally, during the day, it is ethereal and unworldly. Externally, at night, it resonates drama and fun.

The ephemeral translucence of the glass is in stark contrast with the robustness of the concrete structure. The interior walls and columns are exposed concrete with an oriented strand-board finish with all the services and fittings cast-in. Concrete trough slabs with a fair-faced finished soffit provide the ceilings in the foyers and Link Gallery. The exposed concrete walls and polished concrete floor of the Link Gallery is a strong juxtaposition to the pure white space of the Main Gallery, which is backlit





with clerestory windows for an ethereal light. The introspection and serenity of the gallery spaces are interrupted by the deep red feature wall of the foyer bar and the red seating in the auditorium. These herald the excitement of the performances to be experienced in the theatre space.

Everything about the architecture of Visual is considered engagement and quiet confidence. The choice of the muted concrete hues and glass opaqueness enables the building to quietly relate with its location. The local construction material in Carlow

Terry Pawson Architects Carlow



Тор

The Link Gallery has a ceiling of concrete trough slabs, and a long glazed wall with a water garden outside. Above left

View into the gallery from the water garden. Above right The auditorium space.



is a pale grey limestone and the concrete and glass construction of Visual reflects and complements this. The layout and atmosphere of the internal spaces engages the visitor. The building's scale and architectural form sit confidently and comfortably with its 19th century neighbours. This is a building that wants to converse rather than shout.

PROJECT TEAM

Client: Carlow County Council Architect: Terry Pawson Architects **Engineer: Arup** Main contractor: BAM

Zaha Hadid Architects Maxxi



Hadid makes history

Zaha Hadid's new Museum for 21st Century Art & Architecture in Rome has challenged the technical and aesthetic boundaries of concrete construction

By Graham Bizley

Maxxi, Rome's new Museum for 21st Century Art & Architecture is a bold and challenging addition to the ancient city's long tradition of boundary-breaking concrete construction. Its pristine, tubular forms intertwine like concrete tagliatelle, defining a dramatic entrance hall and an external loggia sheltered by gravity-defying cantilevers.

Located on an ex-industrial site just north of the city centre, the project has taken 10 years to build and has survived six changes of government. Zaha Hadid Architects won the commission in a competition in 1999 with the concept of an urban campus of internal and external spaces linked into the urban fabric.

As yet Maxxi does not have a significant collection of its own. Hadid has avoided the white neutrality of most 20th century museums and laid down a challenge to future curators. The galleries are long, top-lit spaces defined by sinuous walls which, instead of dividing the museum into rooms, flow from one space to the next with carefully placed windows making connections back to the landscape outside.

The galleries are lit mostly with natural light via rooflights. The 2.4m-deep glass-fibre reinforced concrete (GRC)

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clad fins that run the length of each gallery, reflect and diffuse daylight evenly across the rooms. Integrated solar shading, adjustable louvres and blinds ensure the light can be controlled to comply with international gallery standards (see Detail, page 8). The galleries can be subdivided with partitions that can be hung from any point on channels at the bottom of the rooflight fins. To keep the floors free from grilles all the services are located in the walls. A displacement air-conditioning system supplies air at skirting level and extracts it from amongst the rooflights.

In 2002 an earthquake in the region of Molise destroyed a school, following which the seismic regulations for build-



Opposite The sinuous walls flow from one gallery space to the next. Above The museum is

the north of the city centre. The exposed walls required a high guality

nated as an area of some seismic risk so the designs had to be revised. The building is split into five different sections that rest on one another with 30mm movement joints in between. To deal with seismic movement 100 shocktransmitting hydraulic pistons have been cast into the horizontal and vertical expansion joints. These allow movement for normal thermal expansion but under sudden shock seize up and effectively make the five sections move in a unitary way as a single entity.

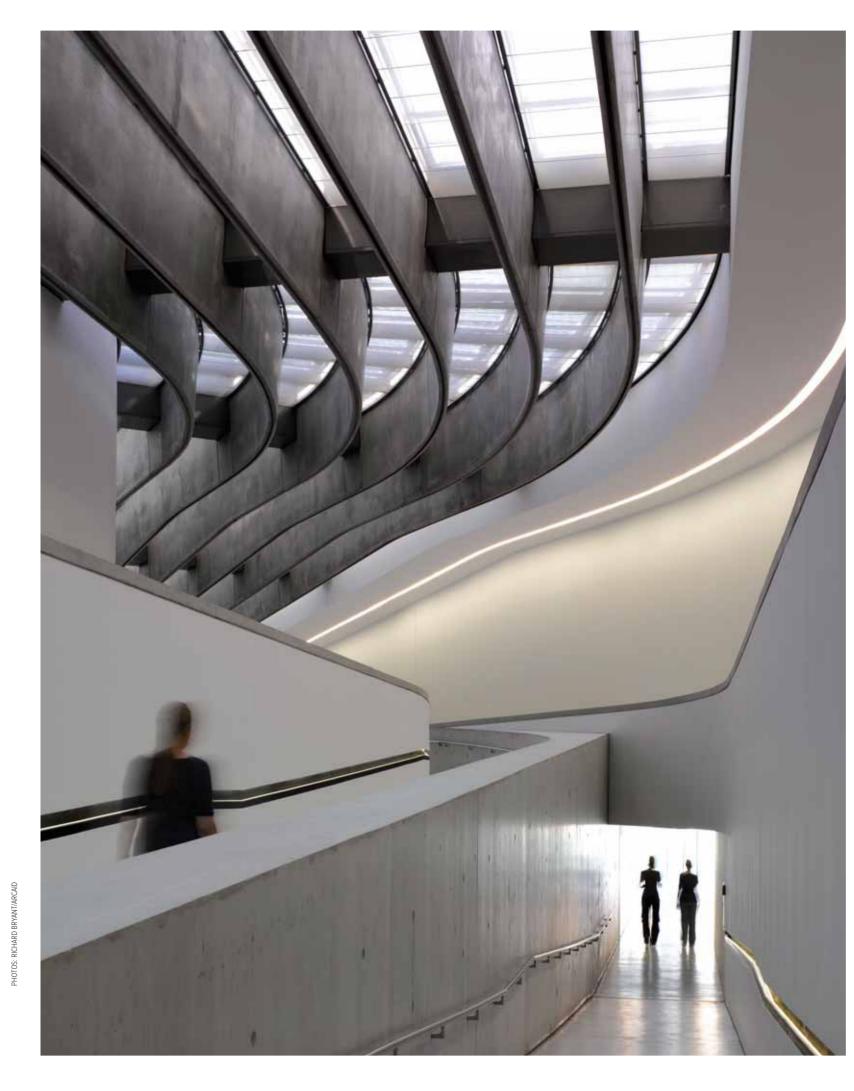
ings in Italy were completely revised.

The working drawings for Maxxi were

complete and Rome was newly desig-

Apart from the upper floors, which are partly built up off 50mm precast concrete slabs, all the sub-structure, walls and floors were cast in situ concrete. The fair-faced walls above ground are exposed externally, for which the architects demanded extremely high quality in the continuity, homogeneity and fine surface texture of the concrete. Hadid's team had used self-compacting concrete (SCC) on previous projects so it was very much in their minds with the design of the Maxxi. SCC has the same basic constituents

as conventional concrete but



on a site just to finish.

Zaha Hadid Architects Maxxi detail



includes viscosity-modifying admixtures to ensure the aggregate is evenly distributed and super-plasticising admixtures to improve its workability. It can flow around dense areas of reinforcement into small spaces under its own weight and does not require vibration to remove air bubbles, so its natural surface finish is particularly fine. These qualities make it ideal for complex forms and demanding structural applications such as the long, cantilevering fair-faced walls of the Maxxi.

Achieving such expanses of concrete with no construction joints was a huge challenge involving single pours of up to 230cu m. The formwork for the walls was prefabricated off site from a computer model in 2.4m-wide sections up to 14m high. Each truck mixer carries 10cu m and a mixer needs to arrive every 10 minutes to continuously feed the concrete pumps, an impossible demand given Rome's traffic congestion. SCC also requires monitoring of the humidity and granular composition of the mixture so the chosen option was to construct a concrete mixing plant on site.

The basement and ground floors are made from SCC but for the exposed upper floor walls the quality of finish was proving difficult to control and the dry atmosphere was causing tiny surfacecracks. After a series of experiments, the team developed a modified conventional concrete called 3-SC which contains an

expansion admixture that counteracts the shrinkage during curing.

Ancient Roman concrete incorporated Pozzolana, a volcanic ash which greatly increased its durability and strength, enabling them to build structures such as the Pantheon that have survived to this day. For the concrete at Maxxi, 25% of the Portland cement content was replaced with fly ash, a residue from coal-fired power stations that has similar pozzolanic properties. The addition of fly ash reduces the heat build-up in large pours as it generates less heat in its hydration process than Portland cement. Fly ash is a byproduct from other industries, so effectively no CO₂ is produced in its production. In a project where 120,000 tonnes of concrete was poured on site, a 25% reduction in CO₂ emissions from the use of cement replacements makes a difference.

The building is stunningly inventive spatially but also restrained. Internally it may prove something of a challenge to future curators but it will certainly put Rome back on the map for its contemporary as well as its ancient culture.

PROJECT TEAM

Architect: Zaha Hadid Architects Local architect: ABT (Rome) Structural engineers: Anthony Hunt Associates, OK Design Group (Rome) Mechanical & electrical: Max Fordham & Partners, OK Design Group (Rome)

Above The galleries are mainly lit with natural light. controlled by blinds, filters

and louvres.

Maxxi. Rome

The character of the museum's internal spaces is defined by solid walls and a glass roof that allows natural light into most of the galleries. The walls are concrete, poured in situ to exacting aesthetic standards and left exposed on the outside. The walls are tied together by primary roof beams that span across the galleries at 12.6m centres. An array of 2.2m-deep steel trusses clad in glassfibre reinforced concrete (GRC) span between the primary beams.

To achieve international gallerv standards for climatic control, the rooflights incorporate solar shading, blinds, filters and adjustable louvres. Galvanised steel grilles prevent direct sunlight from hitting the glass. The 600mm-wide aluminium-clad louvres below the glass can be adjusted to alter light levels and can be automatically controlled. Rollerblinds are concealed in the primary beam casings.

To leave the floors clear, the air-conditioning and electrical services are housed in 500mm voids in the walls. The walls are lined with a 50mm-thick sandwich of plasterboard and MDF which can support a point fixing of up to 200kg. Air is supplied through grilles at skirting level and extracted at roof level. To ensure air is extracted from the whole gallery area a plenum is formed by a pane of glass beneath the main glazing. These panes have 10mm gaps on all sides to allow air to be drawn up evenly around the edges. Holes in the rooflight trusses allow the air to pass from one bay to the next. Detail drawing by Graham Bizley

1. Gallery wall

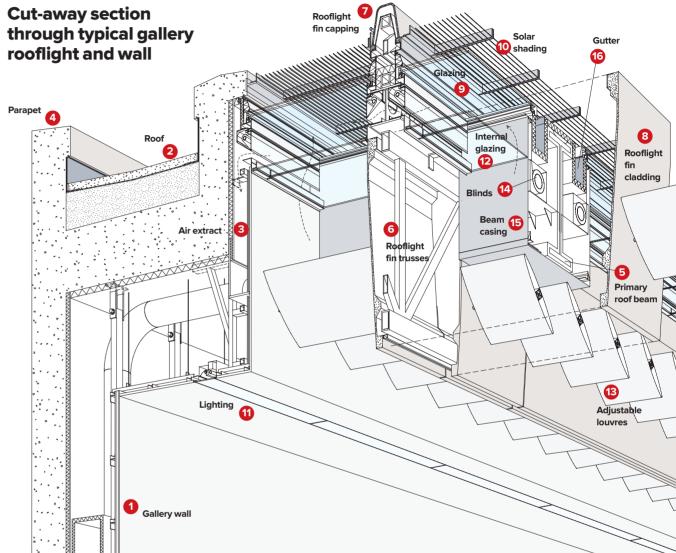
steel channels at

500mm centres

400mm-thick reinforced concrete wall cast in situ 50mm thermal insulation. 500mm service cavity. Horizontal airconditioning ducts on plasterboard 50 x 50mm galvanised steel SHS (square hollow section) brackets. 200mm diameter air extract ducts at 1200mm centres. 60 x 60mm galvanised steel SHS vertical posts at 600mm centres fixed to floor and ceiling. 50 x 27mm horizontal

supported on 50 x 50mm steel angle brackets. 50mm-thick wall lining consisting of 25mm MDF board betweer two layers 12.5mm alass-fibre reinforced

2. Roo 50mm concrete slab with reinforcing mesh. Waterproof membrane Screed laid to fall. 500mm-thick reinforced concrete slab cast in-situ 50mm thermal insulation 890mm-deep suspended ceilina void for services



50 x 27mm galvanised steel channel suspended ceiling system 20mm acoustic insulation between channels 12.5mm plasterboard ceiling with 5mm acoustic plaster finish.

3. Air extract

Sealed plenum between concrete upstand and plasterboard lining. Continuous 6cm gap between light fitting and internal glazing for intake 200mm ducts at 1.4m centres connected to plenum

4. Parapet 890mm-high x 400mmthick reinforced concrete upstand cast in situ 530mm-wide coping with drip on underside Waterproof membrane dressed up and fixed to concrete with aluminium clamping plate

5. Primary roof beam 910 x 302mm I-section beam spanning gallery between concrete walls at nominal 12.6m centres. 30mm spray-applied intumescent plaster to all sides of beam

6. Rooflight fin trusses 2.2m-deep steel roof trusses at 1.4m centres with intumescent paint finish spanning betwee primary roof beams.

GRC capping. 8. Rooflight fin cladding 12mm-thick GRC cladding

Each truss is 485 x 80mm

upper truss, 260 x 250mm

I-section beam (with 90mm

diameter holes) and 1400

Continuous 40 x 25mm

galvanised steel channel

bolted to bottom of truss

for partitions and artwork

Alternate trusses also

7. Rooflight fin capping

profile brackets bolted to

truss to support capping.

PVC membrane folded

240 x 294 x 12mm-thick

over top of truss.

have a lighting track.

220 x 44 x 44mm H-

x 70mm lower truss.

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panel with 60mm stiffening ribs and at edges. Panels bolted to 100 x 100 x 10mm galvanised steel angle brackets welded to truss

9. Glazing

1170mm-wide double glazed sealed units consisting of 8mm toughened outer pane. 15mm air gap and 11.5mm laminated inner pane with anti-UV film interlayer. Glazing clamped in insulated aluminium frame

10. Solar shading

1090 x 590 x 60mm-deep galvanised steel gratings with black epoxy finish. Continuous 20mm

diameter galvanised steel tube for clip-on safety line

11. Lighting

Continuous fitting with fluorescent luminaires. 6mm acrylic diffuser with UV filter

12. Internal glazing

1040 x 600 x 8mm toughened mirrored glass with stainless steel edge channels on two edges 10mm gaps on all sides. Panes are hinged on one side and attached to a winch on the other.

13. Adjustable louvres

600 x 75mm adjustable aluminium louvres at

600mm centres.

14. Blinds

Roller blinds concealed within beam casing 30 x 21mm horizonta aluminium guide channels

15. Beam casing

900 x 900mm folded casing around beam formed from three pieces of folded 2mm anodised aluminium sheet supported on galvanised steel brackets bolted to primary steel beam

16. Gutter

Folded gutter formed from two layers 1.5mm anodised aluminium sheet supported on galvanised steel brackets bolted to primary steel beam

Nicholas Hare Architects Birmingham



Learning curve

Nicholas Hare Architects' Joseph Chamberlain College gets top marks from the prime minister for inspiration in design

to use.

Winner of the 2009 Prime Minister's Better Public Building Award, the Joseph Chamberlain Sixth Form College offers a lesson in quiet confidence.

Located in Highgate, Birmingham, one of the most deprived areas in the country, the new college had to meet a number of demands. Against the grittiness of its urban surroundings, it had to provide a calm environment that was welcoming while forwarding its academic purpose. The £29 million college campus had to have landmark quality without ostentation. Nicholas Hare Architects met this brief with aplomb.

The last thing you would expect to find next to a busy roundabout on an inner city ring road is a collection of buildings that evoke the feel of an Oxbridge campus. A tree-lined entrance boulevard extends the street into the college and provides access to a square courtyard. Reflecting its Oxbridge inspiration, access to the square is controlled by the porter's lodge. Further on from the square is a large crescent containing all the classrooms that encircles a garden complete with trees and an eco-pool providing a tranquil green oasis

The square and garden provide not only a calm environment for students but also one that is safe and secure In particular, the crescent of classrooms provides a robust buffer against the noise and pollution of the college's urban setting. However, that is not to imply that the college turns its back on its neighbours, as the sports hall and the theatre and dance performance hall

are available for the local community



Above

Below

A large crescent

contains all the

resource centre

classrooms.

The learning

faces the

courtyard.

enhances the calm confidence of the design. Externally, the walls facing outwards are of load-bearing Buff Dutch brickwork and lime mortar with deep reveals. These provide a robust solidity that stands up to the inner city noise and confusion. Internally, the treatment is lighter.

The choice of construction materials

Glazed walls to the courtyards and lightwells encourage natural light into the buildings and the white render reflects light. Special elements of the college such as the prayer room and the learning resource centre are highlighted by being clad in copper. The main college buildings have a largely exposed fair-faced in-situ concrete frame that gives the buildings their structural form and feeling of solidity while providing a strong thermal mass function that reduces mechanical heating and airconditioning requirements.

The college is a fitting tribute to its namesake, Joseph Chamberlain, the 19th century liberal politician and educational reformer. It provides an environment that inspires both students and teaching staff, offering them an educational haven that encourages the examination and realisation of potential.

PROJECT TEAM

Client: Learning & Skills Council Architect: Nicholas Hare Architects Main contractor: BAM Construction Principal engineer: BDP

Jestico & Whiles Southampton

Phoenix rising

the ashes of the fire that destroyed its predecessor

The new £55 million Mountbatten Building's striking appearance of simple dynamic forms complements the use to which the building will be put: 21st-century scientific research and discovery.

It houses the University of Southampton's School of Electronics and Computer Sciences and its Optoelectronics Research Centre. The building contains a state of the art clean room complex and is a key element in maintaining the university's international reputation for worldleading research in nanotechnology and photonics.

Equipment in the new facility, which includes an Orion microscope and a focused ion beam, will make high-speed and low-power computer memory a reality and enable fast prototyping and the development of smaller, faster and more powerful single electron devices. Research done at the facility also includes the development of mass producing point of care blood testing kits.

Externally and internally, the fourstorey building makes an impressive statement - it is uncompromising and modern. Its design fuses dynamic forms and volumes that frame both internal and external views. A visual clue to its purpose is provided by the glass curtain walls that allow those outside to view the research taking place in the laboratories and the clean rooms. The glass walls feature a fractal pattern used in research undertaken by the university.

The vibration-sensitive nature of the equipment used in the building and the significant weight of the necessary service plant meant a reinforced concrete frame with hollowcore precast concrete floor slabs and spun precast concrete columns provided the best solution for essential mass and

- damping. The concrete flat slab design
- also proved beneficial for the vast
- number of services running on the
- underside of the laboratory ceilings and
- the numerous penetrations for services
- and ventilation. Much of the concrete frame is exposed to act as a passive heat





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The University of Southampton's striking new Mountbatten Building has risen from



The curtain walling features a fractal pattern used in research at the university. Left

The curved concrete staircase is faced in polished plaster.

therefore high quality, evidenced by the feature curved stair in the atrium. The building is naturally ventilated throughout using a stack and has been designed to use 65% less energy than a comparable facility of this type.

The Mountbatten Building is a handsome, no-nonsense building. The drama of its robust design mirrors the dramatic work happening inside.

PROJECT TEAM

Client: University of Southampton Architect: Jestico & Whiles Structural engineer: Gifford Main contractor: Bovis Concrete frame contractor Mitchellsons

Rivington Street Studio Hackney



Taking advantage

The new Tomlinson Centre, a professional development centre designed by Rivington Street Studio, makes the most of concrete's many inherent benefits

By David Tucker, Rivington Street Studio

Rivington Street Studio's new £4.8 million Tomlinson Centre, a professional development centre for The Learning Trust, provides an 820sq m new building with 1,240sq m of remodelled accommodation. The centre is named in honour of Sir Mike Tomlinson CBE, a former chief inspector of schools and former chair of The Learning Trust, who created a lasting legacy of higher standards in education in Hackney and

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whose drive and commitment was a major factor in the centre being built.

The Tomlinson Centre connects to remodelled accommodation within a Victorian school building, and provides eight training rooms, a 100-seat conference space, ICT training rooms, café and offices, as well as incorporating the City Learning Centre Highwire, a digital technology resource centre for school students, teachers and the local community.

The Tomlinson Centre's brick cladding binds it visually to the neighbouring Victorian school.

Above

The design of the new building sympathetically completes the existing four-storey Victorian board school building next door, while expressing its own identity. Its structure was designed and detailed to take full advantage of the benefits of reinforced concrete, including inherent stiffness, fire resistance, thermal mass, flexible profiles and natural finish. The floor slabs are in-situ troughs which span the clear width of the frame, and were cast using



glass-fibre reinforced plastic (GRP) moulds that were reused for each floor. These moulds allowed the design team to determine the profile of the floor ribs and to include a rebate around the perimeter of the soffit as well as along the ribs as a recess for fixing suspended light fittings.

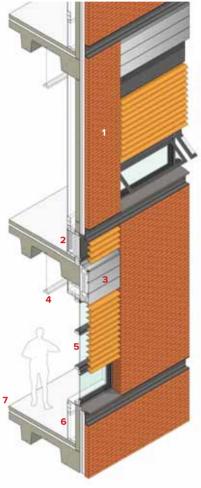
An array of concrete columns and wall panels supports a concrete frame of perimeter beams. The roof structure combines long-span concrete beams, cantilevered floor roof panels, upstands and bay windows. All were cast in situ.

The facade of the new building is modulated with strong horizontal bands corresponding to the horizontal brickwork detailing of the existing Victorian building. These panels "shift in an abstract way in order to provide visual interest and to subvert the traditional masonry structural order. A zinc clad roof structure emerges above the parapet and two large crisp dormer



windows protrude, echoing the rich. quirky roofscape of the existing building and capitalising on the strong views from the top floor of the centre to the City and Docklands. The ground floor nudges away from the rectilinear structure and follows the pavement line and is clad with dark grey terracotta tiles.

Cutout isometric diagram



1 Cladding Brickwork panels on steel support 2 Passive ventilation System has low-level supply and high-level extract on opposite side of building Integral acoustic haffles 3 Rainscreen

Pre-weathered zinc cladding panels 4 Liahtina

Linear suspended luminaires 5 Glazing

Curtain wall with opening lights and integral support for the brise-soleil 6 Trunkina

Flush two-compartment dado trunking set within sprayfinished with MDF

7 Flooring In-situ fair-faced ribbed concrete slab formed by repeated use of GRP moulds with crack control rebate. 70mm floating screed floor on 50mm insulation with embedded underfloor heating

Above

The exposed fair-finished concrete floor slabs create the ceiling for the floor below. Left View from the

playground.

The openings are set within generous deep reveals with brise-soleil fixed flush to the place of the brickwork. Openable windows and louvred panels sit within these openings. These provide natural ventilation, and acoustic baffles attenuate the sound from the adjacent roads and playground. The exposed in-situ coffered concrete frame provides thermal mass for radiant cooling.

This is a building that takes full advantage of concrete's range of inherent benefits in order to provide a quality internal finish and a bold external design.

PROJECT TEAM

Client: The Learning Trust Architect: Rivington Street Studio Structural engineer: Michael Barclay Partnership Main contractor: Quinn London Concrete subcontractor: JB Developments

Bennetts Associates Winchester

Sixties revival in Hampshire

A cramped and inefficient 1960s Hampshire County Council office building has been refreshed and made energy efficient thanks to an imaginative refurb by Bennetts Associates

The transformation of a tired 1960s office into one of the UK's most energy-efficient office buildings offers a blueprint for the reuse and renewal of the country's office building stock.

Throughout the UK are hundreds of 1960s office buildings that have seen better days. They are often inefficient in every possible way: energy-inefficient, workforce-inefficient, spatially inefficient. Hampshire County Council's offices at the former Ashburton Court, in Winchester, represented all that can be wrong with the 1960s office. Its brutalist architecture was at





odds with its more genteel surroundings. With a carbon footprint of more than 100kg of CO₂ per sq m, it guzzled energy; it was cold in winter and overheated in the summer; the ceilings leaked and its interior was one of long dark corridors and shoebox offices. The obvious solution was to knock it down and rebuild; however, a feasibility study proved that a comprehensive refurbishment would cost half the price of a new build. Designing and building an office

that is energy and workplace efficient is a challenge at the best of times. This



challenge was exacerbated by Ashburton Court. For this was no clean slate but an outdated, dilapidated building. Its low floor-to-ceiling heights ruled out a low-energy displacement ventilation system, as there was not enough space for the required air stratification, and its location next to a busy road prevented window opening for natural ventilation. The low ceilings meant that the best option was natural ventilation. The proximity of the noisy road meant that opening windows for cross ventilation was not an option.

Architect Bennetts Associates determined that the answer was to have windows that opened facing the inner courtyard and ducts that ran up the sides of the building facing the road that vented air at the top. The ducts would create a Venturi stack effect that pulls warm air up to cool the building. The approach works, with the internal ambient temperature proving to be 2–3°C cooler than outside during the summer.

Studies have shown that the carbon footprint is down from 100kg to 35kg of CO_2 per sq m with an ambition to reduce further to the mid 20s.

The refurbishment also meant a drastic reconfiguration of the internal space to meet the demands of today's workplace. The 12m floor plates and potentially good daylighting meant that the building lent itself to flexible openplan offices instead of the existing warren of small offices and corridors. The transformation of the building was aided by its concrete structure, which provided a solid starting point that could be easily adapted.

Externally, the facade has been reworked to relate to Winchester's redbrick cityscape. The ventilation ducts are clad in red brick, with the top part finished in grey-painted metal to represent chimneys. Windows have been inserted between the ducts to create a visual pattern that beaks up the facade.

Renamed Elizabeth II Court, the building now has a host of green credentials that place it on course to receive a BREEAM "Excellent" rating. Firstly, reusing the concrete saved 50% of the embodied energy which would have been required to construct a new building. Space utilisation has been improved by 30%, with the building now accommodating some 1,100 employees rather than the previous 625. The operational carbon footprint has been significantly reduced thanks to the exposed concrete soffits, solar





Opposite, inset

The old, brutalist Ashburton Court (left) has been refurbished to blend into the neighbouring area and renamed Elizabeth II Court (right).

Opposite, bottom

Opening windows face the inner courtyard which has been transformed as a pleasant space for workers.

Left

The ventilation ducts have been clad in red brick. Below

The interior has been redesigned to be more open plan and take advantage of natural daylighting.



shading and intelligent lighting and water saving systems. In addition, a large proportion of the materials that were demolished were recycled, such as the old precast concrete panels, which were crushed and reused as aggregate.

The success of the project has been welcomed by the Carbon Trust, which sees it as a flagship example of what can be achieved through intelligent refurbishment rather than demolition and new build.

PROJECT TEAM

Client: Hampshire County Council Architect: Bennetts Associates Engineer: Gifford Main contractor: BAM Project manager: Mace Cost consultant: Davies Langdon

Retro concrete

Concrete Quarterly was first published in 1947. Since then, CQ has covered many iconic concrete projects. Journey back in time, whether for nostalgia or inspiration, by visiting the archive of Concrete Quarterly at www.concretecentre.com/cq

CLARE COLLEGE, CAMBRIDGE

New library

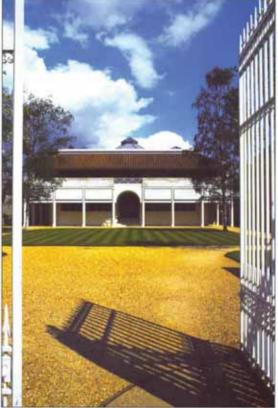
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Eighties style with a no-frills approach



With the eighties pop group Spandau Ballet reforming and shoulder pads making a comeback on the catwalks, Retro Concrete goes back to 1987 to the new library at Clare College, Cambridge. Designed by Arup Associates, the library is Italianate in character and combines technical precision with architectural grace and humility.

Consisting of in-situ concrete floor

slabs supported by brick or concrete block walls with a loadbearing frame of precast concrete, the building features a colonnaded frontage that is skilfully designed in a combination of white textured precast concrete and Portland stone – the exclusive use of stone being financially out of the question. To revisit the Autumn 1987 issue of Concrete Quarterly, go to www.concretecentre.com/cq

The Concrete Centre, Riverside House, 4 Meadows Business Park, Station Approach, Camberley, Surrey GU17 9AB Tel: 01276 606 800 web: www.concretecentre.com All advice or information from The Concrete Centre, part of the Mineral Products Association, is intended for those who will evaluate the significance and limitations of its contents and take responsibility for its use and application. No liability (including that for negligence) for any losses resulting from such advice or information is accepted.